

Celestica Oregon LLC

Site Name and Address
Celestica Oregon LLC 18870 NE Riverside Parkway Portland, OR 97230, USA

Site Logistics Contacts	Title	Phone	Email
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Multiple small packages shipped on the same day to Celestica must be consolidated into one shipment. The supplier is required to combine multiple part numbers and purchase orders in one shipping container/on one pallet/ once AWB/HAWB

Shipments of comparable size, height, and density that are difficult to handle, and for which the combined gross weight exceeds 150 pounds (68 kg) or are oversized should be palletized.

Consolidate items shipped on one day to the same destination on one pallet, one bill of lading, one air waybill or ocean bill of lading. The Carrier to be used for same day consolidated shipment will be based on the weight breaks listed below

Below are the Portland freight routing instructions. The routing instructions listed here apply to all international and domestic shipments for which Celestica pays the freight charges.

For expedited shipping refer to the Expedited Routing section listed below.

- Carrier selection is based on chargeable weight, see instructions on page 2: Base the routing on total aggregate weight (Chargeable weight: e.g., dimensional and gross) , not on the weight of each package.
- Multiple small packages shipped on the same day to Celestica must be consolidated with a heavyweight carrier: Combine multiple part numbers and purchase orders in one shipping container/on one pallet.
- Shipments of comparable size, height, and density that are difficult to handle, and for which the combined gross weight exceeds 150 pounds (68 kg) or are oversized should be palletized.
- Consolidate items shipped on one day to the same destination on one pallet, one bill of lading, one air waybill or ocean bill of lading.
- DO NOT insure or declare value on any shipment. Celestica carries insurance for all freight with its preferred carriers. All freight charges will be billed back to the origin shipper if additional insurance is declared without Celestica's written authorization.
- The Celestica P/N number must be referenced on the APPROPRIATE when booking shipments with Celestica's carriers.
- ***PACKING SLIP REQUIRED TO BE PHYSICALLY ATTACHED TO ALL SHIPMENTS*** DOMESTIC & INTERNATIONAL
- Deviation from the standard routing resulting in extra charges to Celestica will be charged back to the shipper; the shipper will be liable for excess charges or reversal of freight charges or both.

Global Inbound Standard Routing																			
Supplier Shipping Origin Location		Small Pack			Heavyweight Air or Palletized			LTL Truck			Full Truck (FTL)			Ocean LCL			Ocean FCL		
COUNTRY	Chargeable Weight	Carrier	Avg. Transit	Chargeable Weight	Carrier, Service Level	Avg. Transit	Chargeable Weight	Carrier	Avg. Transit	Pallets	Carrier	Chargeable Weight	Carrier	Avg. Transit	Weight	Carrier	Avg. Transit		
USA	< 150 Lbs	FedEx Ground	5 days	See Expedited Freight Routing Below.			151 Lbs +	FedEx Freight Priority LTL	2-5 days	10+	Contact Buyer	Ocean routing may be more economical and often the preferred method of transportation when time permits. For international shipments weighing less than 1100 lb (500 kg), airfreight may be more economical. If you have questions, contact COR Logistics or the CLS buyer before shipping via ocean.							
Canada	< 150 Lbs	FedEx Ground	6 days				151 Lbs +		3-6 days	10+	Contact Buyer								
Canada-Laval Quebec	< 150 Lbs	FedEx Intl. Priority	2 days				151 Lbs +		4 days	10+	Contact Buyer								
Mexico	< 150 Lbs	FedEx Intl. Economy	2 days				150 lb +		5-6 days	10+	Chantler								
Europe	< 50 kg	FedEx Intl. Priority	5 days	50 kg +	Panalpina SL3	7 days	500 kg+	CEVA	50	+1000 Kg /+12 CBM	CEVA	45		
Europe Exception - Poland, Slovakia, Czech Republic	< 50 kg	DHL Express	5 days	50 kg +	CEVA SL3	7 days	500 kg+	Panalpina	40	+1000 Kg /+12 CBM	CEVA	40		
Israel	< 50 kg	FedEx Intl. Priority	5 days	50 kg +	Agility SL3	8 days	500 kg+	CEVA	50	+1000 Kg /+12 CBM	CEVA	45		
Asia - All Origins not listed Below	< 50 kg	FedEx Intl. Priority	4-5 days	50 kg +	CEVA SL3	7 days	500 kg+	Panalpina	40	+1000 Kg /+12 CBM	CEVA	40		
Asia Exceptions																			
China - Shenzhen	< 50 kg	FedEx Intl. Priority	3-4 days	50 kg +	Expeditors SL3	8 days	500 kg+	Panalpina	40	+1000 Kg /+12 CBM	Expeditors	38		
China - Shanghai, Suzhou, Hangzhou, Changzh	< 50 kg	FedEx Intl. Priority	3-4 days	50 kg +	Dachser SL3	8 days	500 kg+	Panalpina	30	+1000 Kg /+12 CBM	Expeditors	28		
China - Changzhou	< 50 kg	FedEx Intl. Priority	3-4 days	50 kg +	Contact Buyer	8 days	500 kg+	CEVA	36	+1000 Kg /+12 CBM	CEVA	28		
Japan - Akashi, Fukuoka, Kansai	< 50 kg	FedEx Intl. Priority	2-3 days	50 kg +	CEVA SL3	7 days	500 kg+	Panalpina	36	+1000 Kg /+12 CBM	CEVA	24		
Japan - Chiba, Narita and Tokyo	< 20 kg	FedEx Intl. Priority	2-3 days	20 kg +	CEVA SL3	6 days	500 kg+	Panalpina	36	+1000 Kg /+12 CBM	CEVA	40		
Japan - Toyohashi, Aichi	< 50 kg	FedEx Intl. Priority	2 days	50 kg +	Expeditors SL3	7 days	500 kg+	Panalpina	38	+1000 Kg /+12 CBM	Expeditors	30		
Korea - Seoul, Cheonan-city	< 50 kg	FedEx Intl. Priority	2-3 days	50 kg +	Agility SL3	7 days		
Malaysia - Johor Bahru	< 50 kg	FedEx Intl. Priority	2-3 days	50 kg +	Dachser SL3	7 days	500 kg+	Panalpina	40	+1000 Kg /+12 CBM	CEVA	40		
Malaysia - Penang, Perak & Kulim	< 70 kg	FedEx Intl. Priority	2-3 days	70 kg +	CEVA SL3	7-8 days	500 kg+	Panalpina	44	+1000 Kg /+12 CBM	CEVA	40		
Malaysia - Nilai & Kuala Lumpur	< 50 kg	FedEx Intl. Priority	3 days	50 kg +	CEVA SL3	7-8 days	500 kg+	Panalpina	44	+1000 Kg /+12 CBM	Expeditors	40		
Singapore	< 50 kg	FedEx Intl. Priority	2 days	50 kg +	Expeditors SL3	6-7 days	500 kg+	Panalpina	35	+1000 Kg /+12 CBM	Panalpina	27		

EXPEDITED ROUTING

Prior approval by a Celestica officer is required in writing before any expedited service level listed below can be utilized.

Please coordinate all expedites / express freight with buyer contacts for Premium Freight Authorization. The Premium Authorization Number must be added in the customer reference field of the waybill.

****FEDEX FIRST OVERNIGHT IS NOT ALLOWED**** When booked without written authorization, freight charges will be billed back to the shipper.

Supplier Shipping Origin Location		AIR + COURRIER SERVICE + OVERNIGHT TRUCK					
COUNTRY	Chargeable Weight	Small Pack		Heavyweight			
		Carrier	Transit Time	Chargeable Weight	Carrier	Transit Time	
USA	< 150 Lbs	FedEx Priority Overnight	1 day	150+--2,200 lb MAX	FedEx USA Domestic 1Day Freight	1 day	
USA, Oregon: Portland /Salem metroplex	< 150 Lbs	River City Rush	Same day	150+lb--4,500 lb MAX	River City Rush Delivery	Same day	
USA, Washington, Oregon, Idaho	< 150 Lbs	FedEx Priority Overnight	1 day	150 lb +	FedEx Freight Priority LTL	1 day	
USA, California Bay Area**	< 150 Lbs	FedEx Priority Overnight	1 day	150 lb +	Javelin Logistics Overnight LTL**	1 day	
Canada	< 150 Lbs	FedEx Intl. Priority	1-2 days	150+--2,200 lb MAX	FedEx Intl Priority Freight	1-2 days	
Mexico	< 150 Lbs	FedEx Intl. Priority	2 days	150+--2,200 lb MAX	FedEx Intl Priority Freight	2 days	
Asia	< 50 kg	FedEx Intl. Priority	2-3 days	50 kg +	CEVA DACHSER EXPEDITORS S	4-5 days	
Europe	< 50 kg	FedEx Intl. Priority	2-3 days	50 kg +	CEVA SL1	4-5 days	

****Bay Area includes:** Alameda, Berkeley, Campbell, Concord, Dublin, Foster City, Fremont, Hayward, Livermore, Menlo Park, Milpitas, Newark, Oakland, Pleasanton, San Bruno, San Carlos, San Francisco, San Jose, San Leandro, Santa Clara, Santa Rosa, Sunnyvale, Union City.
Hot-shot cut-off: 1 PM / Delivery next day by 5PM.

* Refer to Asia Exceptions in standard routing for SL1 carrier selection

****FEDEX EXPRESS FIRST OVERNIGHT IS NOT PERMITTED****

*Please contact buyer for FedEx account number where applicable.

Carrier Information				
Carrier	Phone	Contact Name	Website or Email	Billing Information
Agility	Refer to Carrier Website	Refer to Carrier Website	http://www.agility.com	Ship Collect, Reference CLS PO#
CEVA	Refer to Carrier Website	Refer to Carrier Website	www.cevalogistics.com	Ship Collect, Reference CLS PO#
CH Robinson	866-392-7006	Customer Service	CELESTICA@chrobinson.com	Ship Collect, Reference CLS PO#
Dachser	Refer to Carrier Website	Refer to Carrier Website	http://www.dachser.com	Ship Collect, Reference CLS PO#
Expeditors	Refer to Carrier Website	Refer to Carrier Website	https://www.expeditors.com/locations	Ship Collect, Reference CLS PO#
FedEx LTL	1-800-463-3339	Customer Service	http://www.fedex.com/us/freight/	BILL COLLECT TO: CELESTICA OREGON LLC % SYNCADA PO BOX 3001, NAPERVILLE, IL 60566-7001
FedEx	1-800-463-3339	Customer Service	http://www.fedex.com/?location=home	Ship Collect, Reference CLS PO#, Contact Buyer for Account #
Javelin Logistics	800-577-1060 503-612-8680	Customer Service	customerservice@javelinlogistics.com cc:pnwcustomerservice@javelinlogistics.com	Ship Collect, Reference CLS PO#
Panelpina	Refer to Carrier Website	Refer to Carrier Website	http://www.panelpina.com	Ship Collect, Reference CLS PO#

Import Compliance & International Commercial Invoice Requirements

1. Commercial invoice:

- Must be in English.
- Must describe the goods using language which completely and clearly identifies the content of the shipment.
- Quantities stated must be accurate.

2. Value of goods stated on invoice:

- Must correlate with the value of the Celestica Oregon purchase order.

3. Country of origin marking:

- All goods must be marked with the country of origin (e.g., "Made in Canada")
- Immediate packaging must be marked with the same country of origin.
- Commercial invoice must state the country of origin for each line item and must match the marking on the goods.
- Packing list must state the country of origin for each line item and must match the marking on the goods.

4. Packing list:

- Must be placed in an envelope or document pouch attached to each container.

All Commercial invoices must contain the following information or shipments will be held in US Customs or returned to the origin.

- Shipper name and address
- Sold to or invoice to name and address
- Ship to name and address
- Invoice number
- Ship date
- Carrier and way bill number (if info. available)
- Incoterms
- Celestica PO. Number or RMA number
- Celestica part number
- Description (complete, clear description of goods)*
- Quantity (for each line item)
- Unit price (for each line item)
- Extended price (for each line item)
- Country of origin (for each line item)**
- Total value on the invoice
- Weight and number boxes or skids.
- Solid wood packaging statement if the goods ship from China or Hong Kong.

* Provide a detailed description of each item being shipped to ensure proper product classification per the Harmonized Tariff Schedule (HTS) and must include at a minimum: (i) The full name by which each item is known (ii) Part Number as appears on Purchase Order/Contract. If the item is a raw material, provide the material grade, class and dimensions. Generic descriptions, abbreviations, acronyms, and Stock Keeping Unit (SKU) numbers are not acceptable.

** Country of Origin of Goods – this is the country where the goods are manufactured. If a shipment contains goods with multiple countries of origin, each product must be itemized on the invoice and the country of origin must be indicated for each individual item.

Importer Security Filing Requirements (ISF):

In order to facilitate compliance with the U.S. Customs and Border Protection (CBP) - Importer Security Filing requirements for all ocean shipments, ensure that commercial invoices are provided to the Celestica preferred freight forwarder at time of booking, (no later than 72

Weight Definitions and Calculations

Actual Weight:

Dimensional (Volumetric) Weight:

Chargeable Weight:

How to Calculate Volumetric Weight (International air shipments)

International Shipments Calculation

Imperial (IN / LBS)
 DIMENSIONAL WEIGHT = $\frac{\text{Length} \times \text{Width} \times \text{Height} = \text{Cubic Inches}}{166 \text{ (International)}}$

Metric (CM / KG)
 DIMENSIONAL WEIGHT = $\frac{\text{Length} \times \text{Width} \times \text{Height} = \text{Cubic Centimetres}}{6000 \text{ (International)}}$

Identifying what your chargeable weight will be:

Example - Imperial Calculation

Actual Pallet Weight = 250lbs
 Pallet Dimensions = 48 x 40 x 50in
 Pallet Volumetric weight = $(48 \times 40 \times 50) / 166 = 578.31\text{lbs}$
 Chargeable Weight of shipment = 578.5lbs

Example - Metric Calculation

Actual Pallet Weight = 150kg
 Pallet Dimensions = 122cm x 102cm x 120cm
 Pallet Volumetric weight = $(122 \times 102 \times 120) / 6000 = 248.88\text{kg}$
 Chargeable Weight of shipment = 249kg

How to Calculate Volumetric Weight (USA Domestic air shipments)

Imperial (IN / LBS)
 DIMENSIONAL WEIGHT = $\frac{\text{Length} \times \text{Width} \times \text{Height} = \text{Cubic Inches}}{166 \text{ (USA Domestic)}}$ 578.313253

Example - Imperial Calculation

Actual Pallet Weight = 250lbs
 Pallet Dimensions = 48 x 40 x 50in
 Pallet Volumetric weight = $(48 \times 40 \times 50) / 166 = 578.31\text{lbs}$
 Chargeable Weight of shipment = 578.5lbs

Example - Imperial Calculation

Actual Pallet Weight = 600lbs
 Pallet Dimensions = 48 x 40 x 50in
 Pallet Volumetric weight = $(48 \times 40 \times 50) / 166 = 578.31\text{lbs}$
 Chargeable Weight of shipment = 600lbs

Length or Girth - (For Domestic USA shipments with FedEx, Air and Ground)

Your Chargeable Weight will be based on the greater between the actual package weight and the Length and Girth of the package.
 Length - is the largest dimension of the carton or object being shipped. For example, if the package is very tall (height is greater than the base) use the height as the length.

Girth - is the sum of 2 times the width plus 2 times the height or the measurement around the largest area of the cylinder (see illustration).

