

Celestica Oregon LLC

Site Name and Address
Celestica Oregon LLC 18870 NE Riverside Parkway Portland, OR 97230, USA

Site Logistics Contacts	Title	Phone	Email
Manuel Bookwalter	Logistics Specialist	503-465-6087	mbookwa@celestica.com
JJ Salazar	Supply Chain Manager	1-(971)-280-2621	josalaz@celestica.com

Below are the Portland freight routing instructions. The routing instructions listed here apply to all international and domestic shipments for which Celestica pays the freight charges.

For expedited shipping refer to the Expedited Routing section listed below.

- Carrier selection is based on chargeable weight, see instructions on page 2: Base the routing on total aggregate weight (Chargeable weight: e.g., dimensional and gross), not on the weight of each package.
- Multiple small packages shipped on the same day to Celestica must be consolidated with a heavyweight carrier: Combine multiple part numbers and purchase orders in one shipping container/on one pallet.
- Shipments of comparable size, height, and density that are difficult to handle, and for which the combined gross weight exceeds 150 pounds (68 kg) or are oversized should be palletized.
- Consolidate items shipped on one day to the same destination on one pallet, one bill of lading, air waybill or ocean bill of lading.
- DO NOT insure or declare value on any shipment. Celestica carries insurance for all freight with its preferred carriers. All freight charges will be billed back to the origin shipper if additional insurance is declared without Celestica's written authorization.
- The Celestica PO number must be referenced on the AWB/BOL when booking shipments with Celestica's carriers.
- ***PACKING SLIP REQUIRED TO BE PHYSICALLY ATTACHED TO ALL SHIPMENTS*** DOMESTIC & INTERNATIONAL
- Deviation from the standard routing resulting in extra charges to Celestica will be charged back to the shipper; the shipper will be liable for excess charges or reversal of freight charges or both.
- Follow the Celestica Broker instructions below - "for shipment DAP"

Below is the contact information for our broker DSV.

Group email is preferred on all communication: agbrokerage.lax@us.dsv.com

Tammy Ortiz -tortiz@celestica.com (408-219-4593) Celestica Trade Compliance

Global Inbound Standard Routing

Shipper / Supplier Origin Location	Small Pack			Heavyweight Air or Palletized			LTL Truck			Full Truck (FTL)		Ocean LCL			Ocean FCL			
	Chargeable Weight	Carrier	Avg. Transit Days	Chargeable Weight	Carrier, Service Level	Avg. Transit Days	Chargeable Weight	Carrier	Avg. Transit Days	Pallets	Carrier	Chargeable Weight	Carrier	Avg. Transit Days	Weight	Carrier	Avg. Transit Days	
USA	< 150 Lbs	FedEx Ground	1-5	See Expedited Freight Routing Below.	Expeditors SL3	10-12	151 Lbs +Up to 15 linear feet/trailer or MAX 15,000 lbs	FedEx Freight LTL Priority	3-5	15+ linear feet/trailer	BNSF	Ocean routing may be more economical and often the preferred method of transportation when time permits. For international shipments weighing less than 1100 lb (500 kg), airfreight may be more economical. If you have questions, contact Celestica Oregon Logistics or the Celestica buyer before shipping via ocean.	500 kg+	Expeditors	55-65	+1000 Kg /+12 CBM	Expeditors	50-60
Canada	< 150 Lbs	DHL Express	1-5						3-5	15+ linear feet/trailer	Vitesse							
Canada-Laval Quebec	< 150 Lbs	DHL Express	1-5						3-5	INTERMODAL: Schneider - 14-18 days *Expedited FTL: Vitesse - 4 days								
Mexico	<150 Lbs	DHL Express	1-5						5-6	15+ linear feet/trailer	Chantler							
Europe	<100 kg	DHL Express	3-5	100-500 kg	Expeditors SL3	10-12	500 kg+	Contact Site	55-65	+1000 Kg /+12 CBM	Contact Site	50-60	
Netherlands, Italy	<100 kg	DHL Express	3-5	100-500 kg	Expeditors SL3	10-12	500 kg+	Contact Site	55-65	+1000 Kg /+12 CBM	Contact Site	50-60	
Asia - All Origins not listed Below	<100 kg	DHL Express	3-5	100-500 kg	Expeditors SL3	8-10	500 kg+	Contact Site	50-60	+1000 Kg /+12 CBM	Contact Site	55-65	
Asia Exceptions																		
China	<100 kg	DHL Express	3-5	100-500 kg	DSV SL3	9-11	500 kg+	Expeditors	50-60	+1000 Kg /+12 CBM	DGF	50-60	
Japan	<100 kg	DHL Express	3-5	100-500 kg	Expeditors SL3	8-10	500 kg+	Expeditors	50-60	+1000 Kg /+12 CBM	DSV	55-65	
Korea	<100 kg	DHL Express	3-5	100-500 kg	Expeditors SL3	8-10	500 kg+	
Malaysia	<100 kg	DHL Express	3-5	100-500 kg	LX Pantos	8-10	500 kg+	Expeditors	50-60	+1000 Kg /+12 CBM	DGF	55-65	
Singapore	<100 kg	DHL Express	3-5	100-500 kg	LX Pantos	8-10	500 kg+	Contact Site	.	+1000 Kg /+12 CBM	Contact Site	.	

EXPEDITED ROUTING

Prior approval by a Celestica employee is required in writing before any expedited service level listed below can be utilized.

Please coordinate all expedites / express freight with buyer contacts for Premium Freight Authorization. The Premium Authorization Number must be added in the customer reference field of the waybill.

*** FEDEX FIRST OVERNIGHT SERVICE IS NOT ALLOWED *** When booked without written authorization, freight charges will be billed back to the shipper.

Supplier Shipping Origin Location	AIR + COURIER SERVICE + OVERNIGHT TRUCK					
	Chargeable Weight	Small Pack		Heavyweight		
COUNTRY		Carrier / Service Type	Transit Time	Chargeable Weight	Carrier / Service Type	Transit Time
USA (Rest of the country)	< 150 Lbs	FedEx Express / Priority Overnight ‡	1 day	150+ →2,200 lb MAX	FedEx Express / 1Day Freight ‡*	1 day
USA, Oregon: Portland metroplex/Salem/ Eugene	< 150 Lbs	River City Rush / Courier	Same day	150+ →4,500 lb MAX	River City Rush / Courier	Same day
USA, Washington, Oregon, Idaho	< 150 Lbs	FedEx Express / Priority Overnight ‡	1 day	150 lb +	FedEx Freight / Priority LTL	1 day
USA, California Bay Area**	< 150 Lbs	FedEx Express/ Priority Overnight ‡	1 day	150+ →2,200 lb MAX	FedEx Express / 1Day Freight ‡*	1 day
Canada	< 150 Lbs	DHL Express	1-2 days	150+ →2,200 lb MAX	FedEx Express/ Intl Priority Freight*	1-2 days
Mexico	< 150 Lbs	DHL Express	2 days	150+ →2,200 lb MAX	FedEx Express/ Intl Priority Freight*	2 days
Asia	<1,000 kg	DHL Express	2-3 days	> 1,000 kg	DSV - Expeditors / SL1*	4-5 days
Europe	<1,000 kg	DHL Express	2-3 days	> 1,000 kg	Expeditors / SL1	4-5 days

‡ Next-business day delivery by 10:30 a.m. / Mon.-Friday / Saturday [SDR] pickup and delivery

* Skids exceeding 70" in height or 119" in length or 80" in width require prior approval.

* Skids exceeding 2,200 lbs. require prior approval.

* Refer to Asia Exceptions in standard routing for SL1 carrier selection.

*Please contact buyer for FedEx account number where applicable.

Carrier Information

Carrier	Phone	Contact Name	Website or Email	Billing Information
BNSF Logistics	Refer to Carrier Website	celestica@bnsflogistics.com	http://www.bnsf.com/	Ship Collect, Reference CLS PO#
Vitesse Transport	Refer to Carrier Website	Kevin Degroot onops@vitessetransport.com	https://vitessetransport.com/	Ship Collect, Reference CLS PO#
Chantler Transport FTL	(888)-266-6651 ext. 2227	Customer Service	customerservice@chantlertransport.com	Bill Collect

LX Pantos Co Ltd-USA(Portland -OR)	+1-1310-427-6079 , +1-310-427-6268	Sean Yoon (Operation, USWC) Tom Suh (Operation Leader USWC)	SEAN.YOON@HANJINUSA.COM TOM.SUH@HANJINUSA.COM	Ship Collect, Reference CLS PO#
Expeditors	Refer to Carrier Website	Refer to Carrier Website	https://www.expeditors.com/locations	Ship Collect, Reference CLS PO#
FedEx LTL	1-800-463-3339	Customer Service	http://www.fedex.com/us/freight/	CELESTICA OREGON LLC -CLSPOR % A3 FREIGHT PAYMENT 3150 Lenox Park Blvd, Suite 400, Memphis, TN 38115
DHL Global Forwarding	See Website	See Website	https://www.dhl.com/my-en/home.html	Ship Collect, Reference CLS PO#
DHL Express	1-877-873-2521 x 53793	Christopher J Johnson	https://www.dhl.com/global-en/home/our-divisions/global-celestica.customercare@dhl.com & https://www.dhl.com	Ship Collect, Reference CLS PO#. Contact Buyer for Account #
FedEx Express / FedEx Ground	1-800-463-3339	Customer Service	http://www.fedex.com/?location=home	Ship Collect, Reference CLS PO#, Contact Buyer for Account #
DSV	Refer to Carrier Website	Refer to Carrier Website	https://www.dsv.com/en	Ship Collect, Reference CLS PO#

Import Compliance & International Commercial Invoice Requirements

1. Commercial invoice:

- a. Must be in English.
- b. Must describe the goods using language which completely and clearly identifies the content of the shipment.
- c. Quantities stated must be accurate.

2. Value of goods stated on invoice:

- a. Must correlate with the value of the Celestica Oregon purchase order.

3. Country of origin marking:

- a. All goods must be marked with the country of origin (e.g., "Made in Canada")
- b. Immediate packaging must be marked with the same country of origin.
- c. Commercial invoice must state the country of origin for each line item and must match the marking on the goods.
- d. Packing list must state the country of origin for each line item and must match the marking on the goods.

4. Packing list:

- a. Must be placed in an envelope or document pouch attached to each container.

All Commercial invoices must contain the following information or shipments will be held in US Customs or returned to the origin.

1. Shipper name and address
2. Sold to or invoice to name and address
3. Ship to name and address
4. Invoice number
5. Ship date
6. Carrier and way bill number (if info. available)
7. Incoterms
8. Celestica PO, Number or RMA number
9. Celestica part number
10. Description (complete, clear description of goods)*
11. Quantity (for each line item)
12. Unit price (for each line item)
13. Extended price (for each line item)
14. Country of origin (for each line item)**
15. Total value on the invoice
16. Weight and number boxes or skids.
17. Solid wood packaging statement if the goods ship from China or Hong Kong.

* Provide a detailed description of each item being shipped to ensure proper product classification per the Harmonized Tariff Schedule (HTS) and must include at a minimum: (i) The full name by which each item is known (ii) Part Number as appears on Purchase Order/Contract. If the item is a raw material, provide the material grade, class and dimensions. **Generic descriptions, abbreviations, acronyms, and Stock Keeping Unit (SKU) numbers are not acceptable.**

** Country of Origin of Goods – this is the country where the goods are manufactured. If a shipment contains goods with multiple countries of origin, each product must be itemized on the invoice and the country of origin must be indicated for

Importer Security Filing Requirements (ISF):

In order to facilitate compliance with the U.S. Customs and Border Protection (CBP) - Importer Security Filing requirements for all ocean shipments, ensure that commercial invoices are provided to the Celestica preferred freight forwarder at

Weight Definitions and Calculations

Actual Weight:

- The weight of a package using a standard scale rounded to the next full pound / KG. (Example: a 12 1/2 pound carton will have an "actual weight" of 13 pounds).

Dimensional (Volumetric) Weight:

- A calculation used to reflect a package's density. The International Air Transport Association (IATA) volumetric standards is used to determine the dimensional weight.
- A calculation used to determine the three-dimensional space the carton occupies: length x width x height measured in cubic inches or cubic centimetres.

Chargeable Weight:

[How to Calculate Volumetric Weight \(International air shipments\)](#)

International Shipments Calculation

Imperial (IN / LBS) $\frac{\text{Length} \times \text{Width} \times \text{Height} = \text{Cubic Inches}}{166 \text{ (International)}}$

Metric (CM / KG) $\frac{\text{Length} \times \text{Width} \times \text{Height} = \text{Cubic Centimetres}}{6000 \text{ (International)}}$

Identifying what your chargeable weight will be:**Example - Imperial Calculation**

Actual Pallet Weight = 250lbs

Pallet Dimensions = 48 x 40 x 50in

Pallet Volumetric weight = $(48 \times 40 \times 50) / 166 = 578.31\text{lbs}$

Chargeable Weight of shipment = 578.5lbs

Example - Metric Calculation

Actual Pallet Weight = 150kg

Pallet Dimensions = 122cm x 102cm x 120cm

Pallet Volumetric weight = $(122 \times 102 \times 120) / 6000 = 248.88\text{kg}$

Chargeable Weight of shipment = 249kg

How to Calculate Volumetric Weight (USA Domestic air shipments)

Imperial (IN / LBS)

$$\frac{\text{Length} \times \text{Width} \times \text{Height} = \text{Cubic Inches}}{166(\text{USA Domestic})}$$

578.313253

Example - Imperial Calculation

Actual Pallet Weight = 250lbs

Pallet Dimensions = 48 x 40 x 50in

Pallet Volumetric weight = $(48 \times 40 \times 50) / 166 = 578.31\text{lbs}$

Chargeable Weight of shipment = 578.5lbs

or

Example - Imperial Calculation

Actual Pallet Weight = 600lbs

Pallet Dimensions = 48 x 40 x 50in

Pallet Volumetric weight = $(48 \times 40 \times 50) / 166 = 578.31\text{lbs}$

Chargeable Weight of shipment = 600lbs

Length or Girth - (For Domestic USA shipments with FedEx Air and Ground)

Your Chargeable Weight will be based on the greater between the actual package weight and the Length and Girth of the package.

Length - is the largest dimension of the carton or object being shipped. For example, if the package is very tall (height is greater than the base) use the height as the length.

Girth - is the sum of 2 times the width plus 2 times the height or the measurement around the largest area of the cylinder (see illustration).



